



FUKKOL

Nourishment for
Your Machines

TECHNICAL DATA SHEET

MACHINE CUTTING OIL C.N.C. 848



Description:

The processing center oil is a low viscosity paraffin base mineral oil, used for machining and grinding of copper and iron, and die steel.

Products Code	Packings	Capacity
I100109-4L	Can	4L
I100109-18L	Pail	18L
I100109-200L	Durm	200L

Purpose :

Rapid heat dissipation helps to reduce the temperature of the tool and the workpiece, helps to prolong the tool life and improves the surface light * for copper, iron and die steel, because it is not hydrated and does not produce hot and explosive hydrogen. * keeping the light color transparent body helps to smooth the cutting tool and workpiece and achieve effective machining. * low viscosity ensures fast removal of scrap metal machined and reduces wear and tear.

Performance characteristics:

- * It is recommended for cutting die steel, casting copper, copper and aluminum to achieve high finish, but no extreme pressure is required.
- *It is often used for grinding glass.
- *It is recommended for computer processing centers.

Typical Physical Properties:

APPEARANCE	VISCOSITY 40°C mm ² /s	FLASH POINT °C	POUR POINT, COC, °C	DENSITY 25 °C , g/cm ³
Light yellow clear transparent liquid	10.8~13.2	≥140	≤-5	0.82~0.85