



# TECHNICAL DATA SHEET

## **ISO 2 METAL DRAWING OIL**





#### Description:

FUKKOL ISO 2 is a moderately viscous high efficiency lubricant specially designed for deep drawing of metal, especially for most metals such as stainless steel or iron and non-ferrous metals. FUKKOL ISO 2 contains metal high pressure additives to reduce pressure during stretching and deep drawing, thereby reducing damage and improving production efficiency.

Products Code	Packings	Capacity	
I100198-4L	Can	4L	
I100198-18L	Pail	18L	
I100198-200L	Durm	200L	

### Purpose:

FUKKOL ISO 2 can be coated, injected, and so on. This product is suitable for difficult operation and can reduce mineral oil loss. It will not affect the color of metal surface, and its compatibility is also stable.

### <u>Performance characteristics</u>:

- Widely applicable to high speed steel and stainless steel alloy, etc.
- Suitable for medium and high difficulty metal stretching operation
- Reducing cracks in metal stretching
- Prolonging tool life
- Non volatile.

### Typical Physical Properties:

APPEARANCE	VISCOSITY 40°C mm²/s	FLASH POINT °C	POUR POINT, ℃	DENSITY 20°C, g/cm³	
Red transparent liquid	270~330	≥220	≤-12	0.80~0.85	