



SDS Safety Data Sheet

K4-1 SYNTHETIC CUTTING FLUID

1. Chemicals and corporate identity

Product identification	FUKKOL K4-1 SYNTHETIC CUTTING FLUID
Product number	100153
Suppliers	KALEN INTERATIONAL LTD Hongkong Kowloon New Po Kong Fong Street No. 10 new treasure Center Building 1 room 6 words
Emergency telephone	+ 852-2420 2444
Fax	+ 852-2485 1418
Manufacturer	KALEN LUBRICANTS TECHNOLOGY(HUI ZHOU) LTD.

2. Risk overview

EU standard classification	-----
EU standard classification	-----
GB 13690-92 Classification of common dangerous chemicals	Not belong
Physical / chemical hazard	SEM Risco de USO normal.
Health hazard	The invasive route is inhalation, ingestion and transdermal absorption. Health hazards to this product are less likely to be inhaled poisoning, However, if contaminated and touched, the back of the hand and forearm may meet with dermatitis and eczema.
Environmental hazard	The environment is harmful, may cause long-term adverse effects on

aquatic environment.

Danger sign



3. Composition

Ingredients	CAS #	Proportion
Sorbitan monooleate	1338-43-8	5.0 – 15.0%
Lubricating and antirust additive	68608-26-4	10.0 – 25.0%
Bactericidal and bacteriostat	----	5.0 – 10.0%
triethanolamine	102-71-6	5.0 – 10.0%
Deionized water	7732-18-5	40.0 – 50.0%
Environment-friendly water-soluble fluorescent green color powder	—	0.03 – 0.05%

4. First aid measures

Inhalation	Using appropriate respiratory protective device, the patient will be transferred immediately, if the patient stops breathing, artificial respiration should be carried out, and the rest is maintained and the medical care is carried out in time.。
Skin contact	Wash the place with soap and water. Take off contaminated clothes. Contaminated clothes should be washed with soap and water and then wear.
Eye contact	To wash the eyelids, with the flow of water or saline. Seek medical assistance
Eating	If the victim is lighter, drink 2-4 cup of milk or water. If the victim has lost consciousness, seek medical attention immediately.

5. Fire control measures



SDS

Safety Data Sheet

Fire Extinguisher	not applicable
Hazardous combustion products	NO
Flash point (degrees C)	Not listed
Fire extinguishing procedure	not applicable

6. Unexpected overflow handling measures

High temperature of the material, to avoid fire, Mars, or natural fire, if there is no danger, it is possible to stop and then overflow. With a mop or absorbent material will overflow into the proper container for further processing.

Quickly evacuate the contaminated area personnel to the safe area, and to isolate, strictly limit access. Cut off the fire source. Recommended emergency personnel wear self positive pressure respirator, wear protective clothing for firefighters. As far as possible to cut off the source of leakage, prevent access to sewers, flood channel limited space.

Small leakage	Adsorption or absorption of sand or other non combustible materials. can also be washed with plenty of water and diluted with water after washing into the waste water system.
Large leakage	Construct a barrierpit to contain; covered with foam, reduce the Vapor Hazard. Explosion proof pump transferred to tankexclusive collector, place the disposal of recycling or shipped to the waste disposal.

7. Operation disposal and storage

Operating notes	Closed operation, pay attention to ventilation. Operators must be trained in strict compliance with the operating rules. Stay away from fire, heat, smoking is prohibited in the workplace. Use explosion-proof ventilation system and equipment. To prevent vapor from leaking into the air in the workplace. Avoid contact with oxidizing agent. When transporting light light, to prevent damage to packaging and containers.
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Mechanical equipment and tools that are prohibited from using the easy to produce sparks.

At the time of filling, we should pay attention to the velocity of flow (not more than 3m/s), and there is a grounding device to prevent

the accumulation of static electricity.

Storage precautions

Stored in a cool, ventilated warehouse. Away from fire and heat. The temperature in the warehouse is not more than 50. To prevent direct sunlight. Keep container seal. Should be separate from the oxidant. Storage room lighting, ventilation and other facilities should be used in explosion-proof type, switch located in the warehouse. Equipped with corresponding varieties and quantities of fire equipment. Bottled stacking is not too large, should stay away from the wall, from the top of column, and the necessary fire inspection walkway. Technical measures for fire and explosion prevention in the storage tank. Open tank to summer cooling measures.

8. Exposure control and personal protection

Occupational exposure
limit

Temporary database display

Chemical marking symbol



Process control

Production process closed, full ventilation. Provide safe shower and eye washing equipment.

Inhalation

Respiratory system protection
Generally do not need special protection, but the working environment of the air concentration than the general situation, can be worn with a filter type gas mask (half mask).

Personal protection

Body protection Wear anti-static work clothes.
Hand protection Wear general protective gloves.

Its

Smoking is prohibited in the workplace.

9. Physical and chemical properties

Product status

liquid state



SDS Safety Data Sheet

Appearance and smell	Fluorescent green transparent liquid, no special smell
Specific gravity 25°C, g/cm ³	0.90~1.00
The PH value of 5% water diluent	9.0~10.0
Concentration	2.0~3.0
Copper corrosion 100°C, 3h	1a
Solubility Volatile organic compounds (%) g/l: 0	Dissolve in water 0 lbs./gal:0

10. Stability and chemical reaction data

Stability	Stable
Risk aggregation	Will not produce
Avoid measures	Strong oxidant, acid, anhydride, amine
Material attention	No
The risk of material after decomposition	No

11. Toxicity data

Basis of evaluation: The information provided is based on similar product components and toxic data.

Acute toxicity:

Acute oral toxicity: Low toxicity: LD50>5000mg/Kg

Acute toxicity of skin: Low toxicity: LD50>5000mg/Kg

Acute respiratory toxicity: Under normal use, Do not think there is a danger of inhalation.

Skin irritation or corrosion: It is expected to feel a slight irritation. Long or continuous contact with the skin, Without proper cleaning, May clog the



SDS Safety Data Sheet

pores of the skin, Lead oil acne / hair Xiangyan disease.
Eye irritation or corrosion: It is expected to feel a slight irritation.
Respiratory or skin allergy: Inhalation of vapors or powder fogs may cause stimulation.
Mutagenicity of germ cells: There is no danger of mutagenesis.

12. Ecological data

There is no data on ecotoxicology that specializes in this product. The following information is based on the knowledge of the components of similar products and the preschool age of Ecotoxicology.

Acute toxicity	May cause aquatic organisms emit foul. For liquid under most environmental conditions. Floating on the surface of the water. If you get into the soil, It will be absorbed by the soil particles and will not be able to flow.
Mobility/mobility in soil	Biodegradation is not expected to be easy.
Persistence/degradability	It is expected that the main components have inherent biodegradability, But this product also contains some components that may remain in the environment.
Bioaccumulation	Components with potential for bioaccumulation.
Other adverse reactions	A product is a mixture of non volatile components, It is not expected to be discharged into the air No ozone depletion is expected, The possibility of photochemical ozone formation or global warming.

13. Waste information

Waste method	The empty drum shall be recovered, regenerated or abandoned by the institution of a qualified or executing license, and be careful in any case to make sure that it is in conformity with the national laws and local regulations.
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14. Transport information

Transport mode	Transport by ordinary product.
Packing method	Plastic barrels; plastic bottles; iron.
Transportation matters needing attention	The corresponding variety and quantity of fire fighting equipment and leakage emergency treatment equipment should be equipped with the corresponding variety and quantity of the transport vehicle. It's better to transport early and late in summer. The tank



SDS Safety Data Sheet

(tank) used in transportation should be connected with the chain, and the holes can be arranged in the groove to reduce the vibration and generate static electricity.

With no oxidant edible chemical conventional mixing luck.

Transit should prevent accumulation of insolation, rain, high temperature resistant. Should stay away from the fire, heat, high temperature zone.

The vehicle exhaust pipe of the vehicle must be equipped with a fire resistance device, which prohibits the use of easy to produce sparks of machinery and equipment and tools for loading and unloading.

15. Regulation information

EU standard
classification

Non combustible.

The classification of the product is carried out according to the test data of the whole or part of the product.

EU label

Risk characteristics

R65; harmful: If swallowing can cause lung injury.

S9; Place the container in a well ventilated place.

S16; Stay away from fire, please do not smoke.

S33; Take ESD preventive measures.

S36/37; Wear suitable protective clothing and gloves.

Safety recommendations

S57; Use appropriate containers to avoid environmental pollution

S60; This material and its container must be treated with hazardous waste.

S62; after eating do not induce vomiting: seek medical advice immediately and show this container or its logo.

16. Other information

Reference:

Change description: No

Other information: The following laws and regulations and standards have made corresponding regulations on the safe use, storage, transportation, loading and unloading, classification and marking of chemicals.:



SDS Safety Data Sheet

Law Of The People's Republic Of China On Safe Production. (The tenth meeting of the standing committee of the 12th National People's Congress was adopted in Aug., 31th, 2014)

The Occupational-Disease-Prevention Law Of The People's Republic Of China. (The 24th meeting of the standing committee of the ninth National People's Congress was adopted in Oct., 27th, 2001)

Environmental Protection Law Of The People's Republic Of China. (The 11th meeting of the standing committee of the seventh National People's Congress was adopted in Dec., 26th, 1989.)

Regulations On The Safety Management Of Hazardous Chemicals. (The 44th executive meeting of the state council adopted the amendment in Feb., 16th, 2011.)

《The safety production license ordinance.》 (The 34th executive meeting of the state council adopted in Jan., 7th, 2004.)

Disclaimer.:

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